

# Production Planning and Control



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**Production Planning and Control SOLVED PAPERS AND GUESS**

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**Format: BOOK**

**Pub. Date: NEW EDITION APPLICABLE FOR Current EXAM**

**Publisher: MEHTA SOLUTIONS**

**Edition Description: 2018-19**

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SYLLABUS  
UNIT I**

Role and Importance of PPC in various Manufacturing Systems – Functions of PPC – Capacity Planning – Estimating – Routing – Loading – Dispatching – Expediting.

#### UNIT II

Aggregate Planning – Rough-Cut Planning – Capacity Planning – Shop Floor Planning – Gantt Charts – Control and Feedback Systems.

#### UNIT III

Implementation of PPC in Continuous Flow System – Line Balancing – Heuristic – Intermittent Production System –

Job Shop Scheduling – Use of Linear Programming models and Scheduling Algorithms.

#### UNIT IV

Flexible Manufacturing Systems – Group Technology – Cellular Planning – Robotics – CAD, CAM and SIM.

#### UNIT V

Role of Computers in PPC.

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